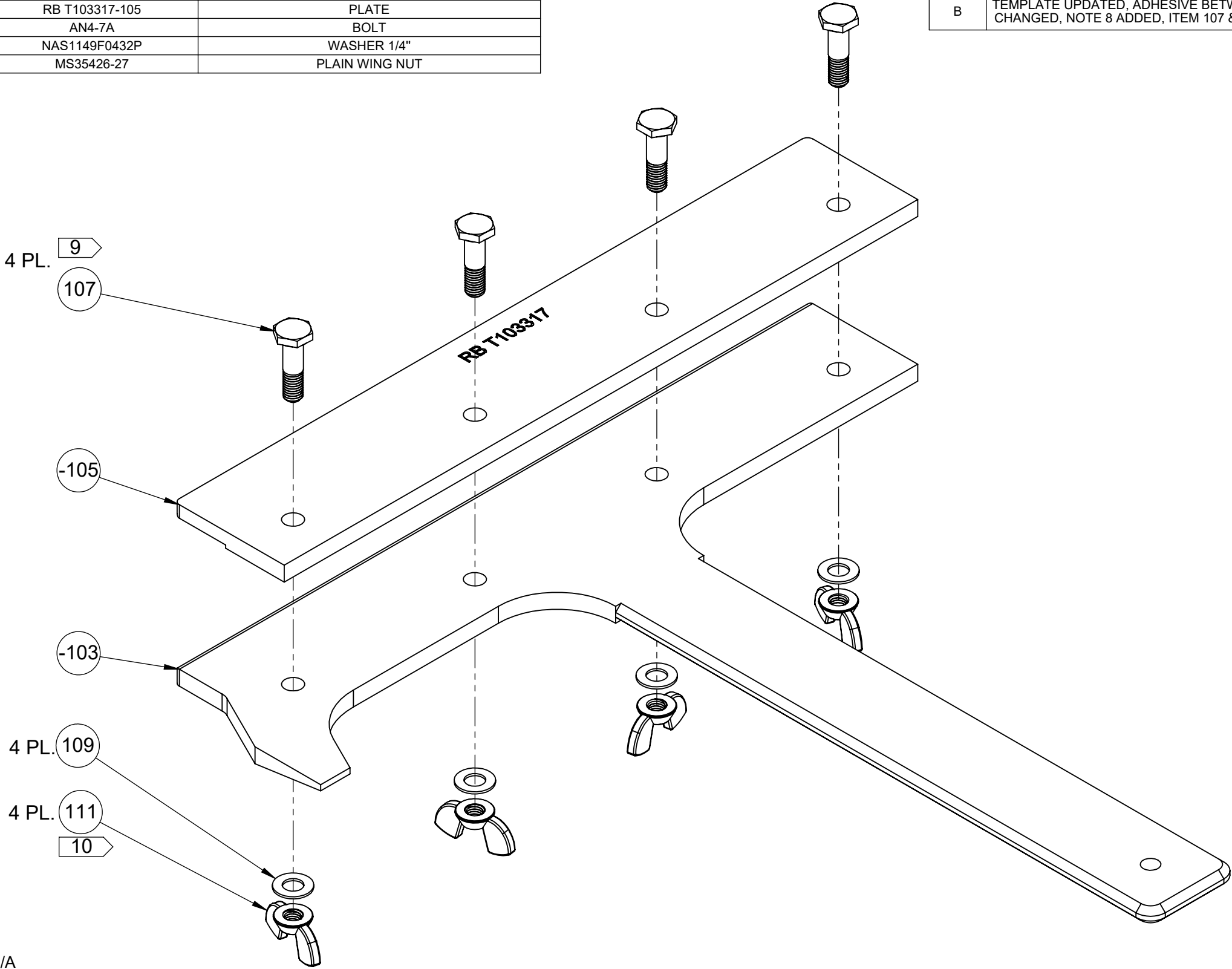



ITEM #	QTY.	PART #	TITLE
-103	1	RB T103317-103	HANDLE
-105	1	RB T103317-105	PLATE
107	4	AN4-7A	BOLT
109	4	NAS1149F0432P	WASHER 1/4"
111	4	MS35426-27	PLAIN WING NUT

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	RELEASE FOR PRODUCTION	-	01-19-15	-	-
B	TEMPLATE UPDATED, ADHESIVE BETWEEN 107 & -105 CHANGED, NOTE 8 ADDED, ITEM 107 & 109 CHANGED	17-769	17.12.18	VM	ML



- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) TOLERANCES: PER QSI 018 UNLESS OTHERWISE NOTED
 - 6) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 7) BREAK ALL SHARP EDGES: N/A
 - 8) IDENTIFICATION: N/A
 - 9) APPLY SCOTCH WELD DP460 EPOXY UNDER THE BOLT HEAD AND PRESS THE BOLT INTO ITEM -105. ALLOW TO CURE PER MANUFACTURER'S INSTRUCTIONS.
 - 10) HAND TIGHTEN ONLY

RB T103317-101 BENDER ASSY - TRIM TAB MAIN ROTOR BLADE



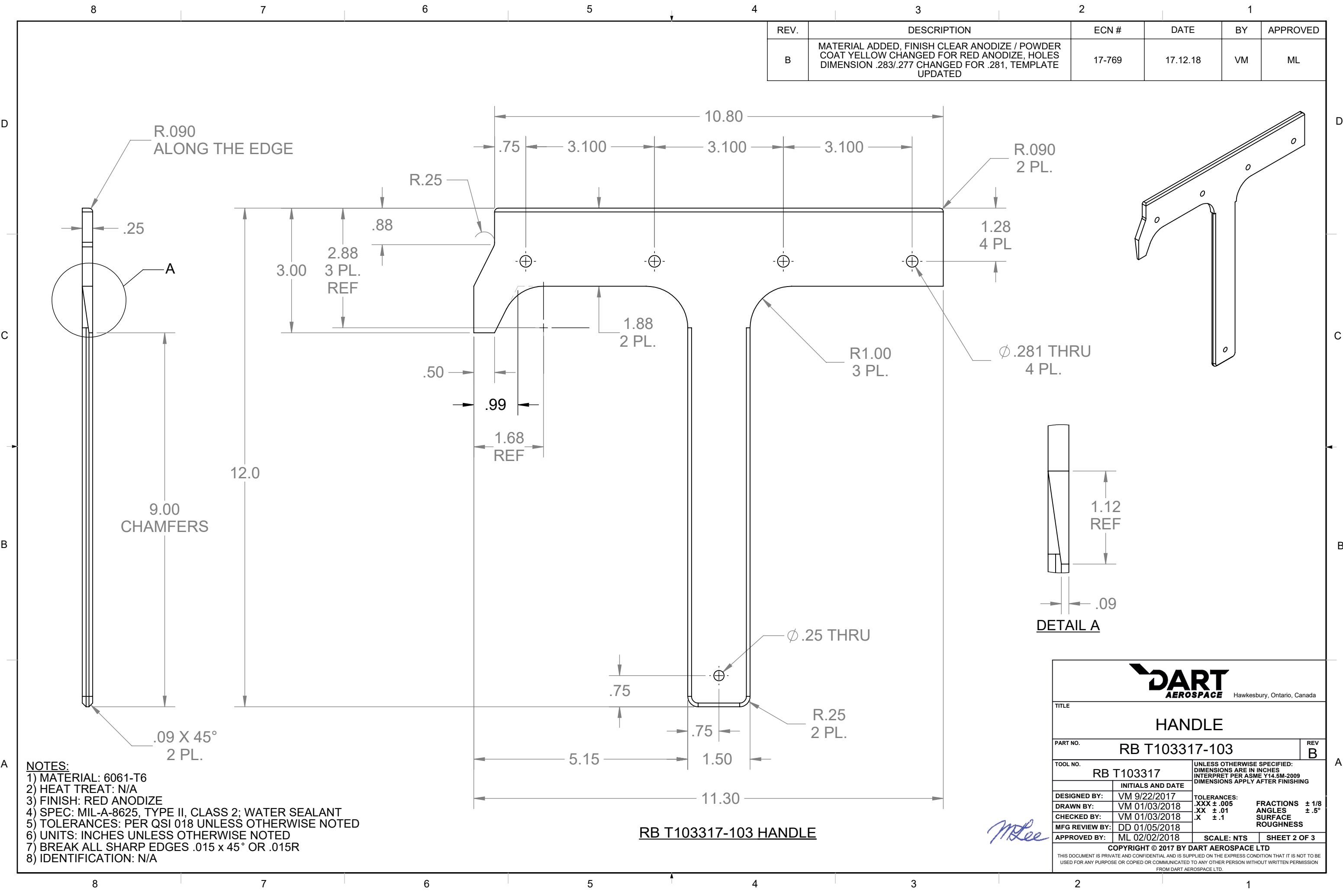
Hawkesbury, Ontario, Canada

TITLE			
BENDER ASSY - TRIM TAB MAIN ROTOR BLADE			
PART NO.		RB T103317-101	
TOOL NO.		RB T103317	
INITIALS AND DATE		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY:	VM 11/27/2017	TOLERANCES: XXX ± .005 XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS	
DRAWN BY:	VM 01/03/2018		
CHECKED BY:	VM 01/03/2018		
MFG REVIEW BY:	DD 01/05/2018		
APPROVED BY:	ML 02/02/2018	SCALE: NTS	SHEET 1 OF 3

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ML



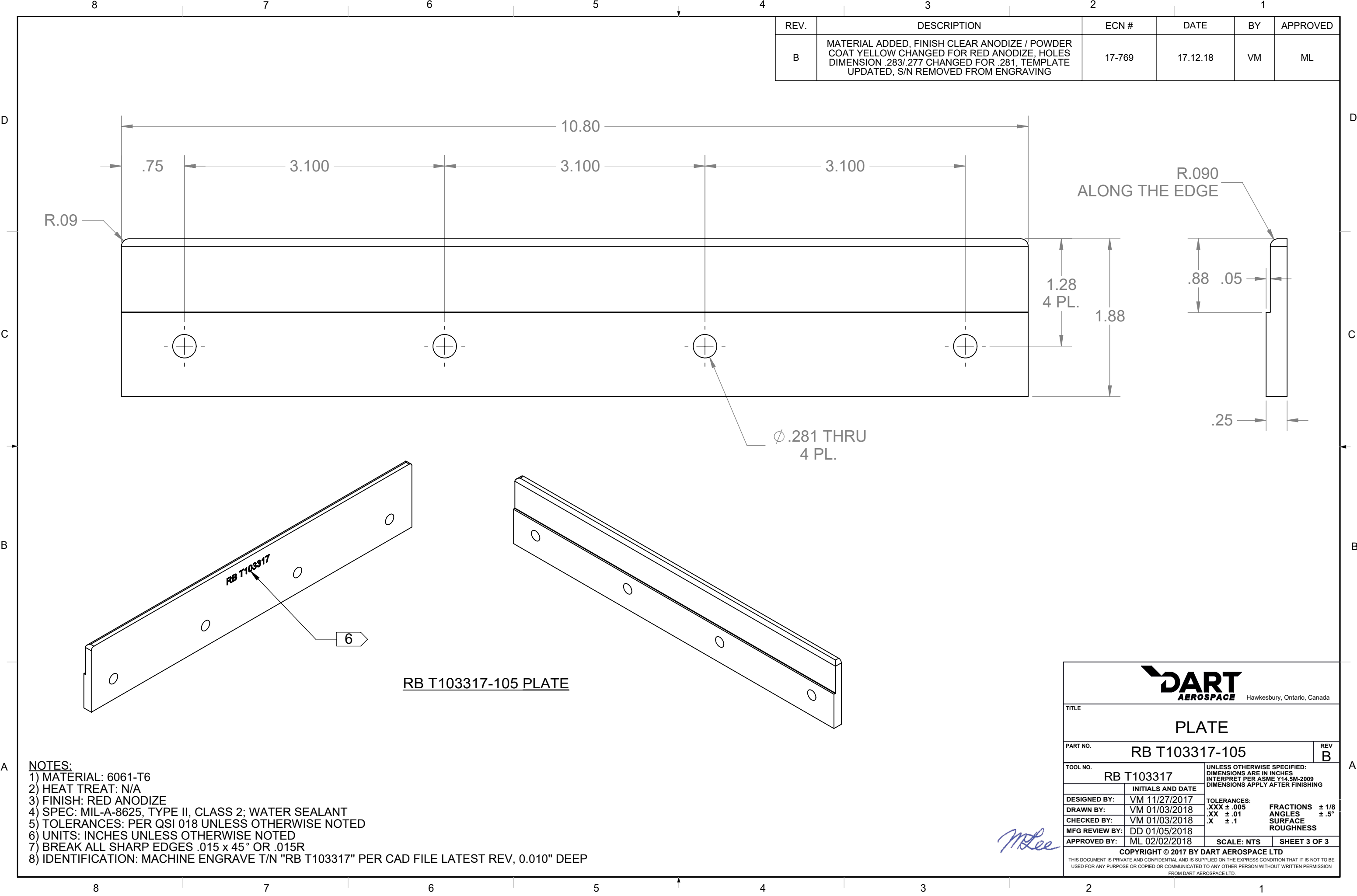
REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
B	MATERIAL ADDED, FINISH CLEAR ANODIZE / POWDER COAT YELLOW CHANGED FOR RED ANODIZE, HOLES DIMENSION .283/.277 CHANGED FOR .281, TEMPLATE UPDATED	17-769	17.12.18	VM	ML

- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: RED ANODIZE
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
 - 5) TOLERANCES: PER QSI 018 UNLESS OTHERWISE NOTED
 - 6) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 7) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 8) IDENTIFICATION: N/A

RB T103317-103 HANDLE


ML

 DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE HANDLE			
PART NO. RB T103317-103			REV B
TOOL NO. RB T103317		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY:	VM 9/22/2017	TOLERANCES: .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS	
DRAWN BY:	VM 01/03/2018		
CHECKED BY:	VM 01/03/2018		
MFG REVIEW BY:	DD 01/05/2018		
APPROVED BY:	ML 02/02/2018	SCALE: NTS	SHEET 2 OF 3
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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
B	MATERIAL ADDED, FINISH CLEAR ANODIZE / POWDER COAT YELLOW CHANGED FOR RED ANODIZE, HOLES DIMENSION .283/.277 CHANGED FOR .281, TEMPLATE UPDATED, S/N REMOVED FROM ENGRAVING	17-769	17.12.18	VM	ML

NOTES:
1) MATERIAL: 6061-T6
2) HEAT TREAT: N/A
3) FINISH: RED ANODIZE
4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
5) TOLERANCES: PER QSI 018 UNLESS OTHERWISE NOTED
6) UNITS: INCHES UNLESS OTHERWISE NOTED
7) BREAK ALL SHARP EDGES .015 x 45° OR .015R
8) IDENTIFICATION: MACHINE ENGRAVE T/N "RB T103317" PER CAD FILE LATEST REV, 0.010" DEEP

 Hawkesbury, Ontario, Canada			
TITLE PLATE			
PART NO. RB T103317-105			REV B
TOOL NO. RB T103317		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
	INITIALS AND DATE		
DESIGNED BY:	VM 11/27/2017	TOLERANCES: XXX ± .005 XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS	
DRAWN BY:	VM 01/03/2018		
CHECKED BY:	VM 01/03/2018		
MFG REVIEW BY:	DD 01/05/2018		
APPROVED BY:	ML 02/02/2018	SCALE: NTS	SHEET 3 OF 3
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